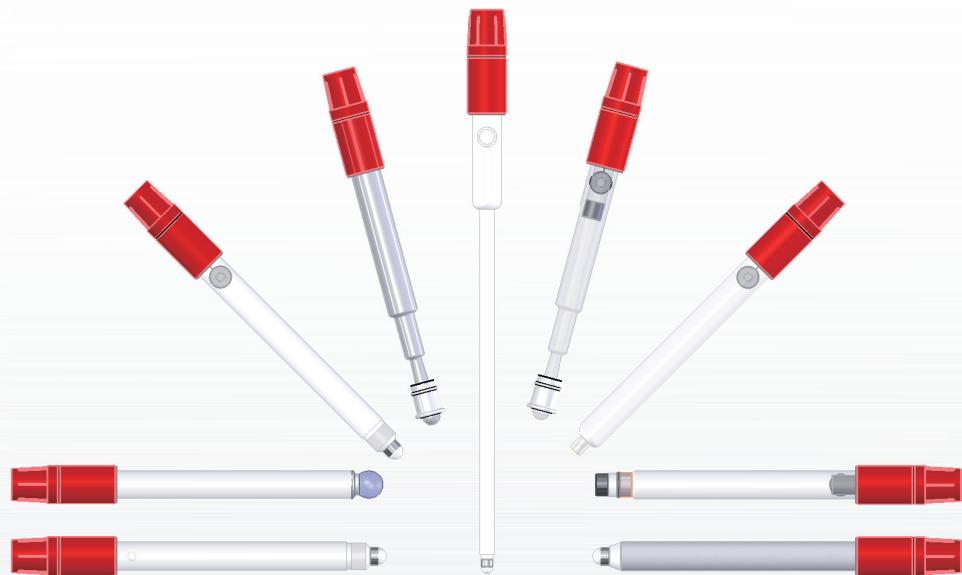


KEM

Electrodes for Automatic Potentiometric Titrators

ELECTRODE



**KYOTO ELECTRONICS
MANUFACTURING CO., LTD.**

Potentiometric titration method

Potentiometric titration is a method to detect potential difference between the indicator electrode and reference electrode and thus determine concentration of chemical component, which reacts with reagent added to a solution potentially in equilibrium at the beginning.

The popularly used reference electrode is either silver-silver chloride or mercury sulfate electrode, and the indicator electrode is generally made of glass electrode, platinum electrode and silver electrode or ion selective electrode.

It is necessary to select an appropriate electrode both indicator and reference depending on chemically reacting components in various titration types like acid-base titration, precipitation titration, redox titration or chelate titration.

There is a combination electrode combining two electrodes into one, which works as both indicator and reference electrode.

| Type of titration | Item | Preamplifier | Electrode | |
|---|---|---|--|--|
| | | | Indicator electrode | Reference electrode |
| Acid-base titration | Acid–Base HCl–NaOH H ₂ SO ₄ –NaOH Benzoic acid–KOH HCl–Na ₂ CO ₃ HClO ₄ –C ₆ H ₄ (COOK)(COOH) | | Glass electrode Example : H-171 : C-171 (Combination) | Ceramic type Example : R-171 Sleeve type Example : R-172 |
| Precipitation titration | AgNO ₃ –I ⁻ AgNO ₃ –Br ⁻ AgNO ₃ –Cl ⁻ AgNO ₃ –CN ⁻ AgNO ₃ –SCN ⁻ PB(ClO) ₂ –SO ₄ ²⁻ | | Silver electrode Example : M-371 : M-214 : C-373 (Combination) | HgSO ₄ –Sleeve type Example : R-272 Double junction–sleeve type Example : R-173 |
| Redox titration | Na ₂ S ₂ O ₃ –I ₂ KMnO ₄ –Fe ²⁺ | STD-510 (Standard) TET-510 PTA-510 POT-510 CMT-510 | Platinum electrode Example : M-271 : C-272 (Combination) | Ceramic type Example : R-171 Sleeve type Example : R-172 |
| Oil and petroleum product neutralization number titration | Acid number of fat and oil Neutralization number of fatty acid Acid number of petroleum products Base number of petroleum products | | Glass electrode Example : H-171 : C-173 (Combination) | Sleeve type Example : R-172 Double junction–sleeve type Example : R-173 Cork type Example : R-115 |
| Chelate titration by Ion selective electrodes | EDTA–Ca ²⁺ , Mg ²⁺ EDTA–Zn ²⁺ | | Reference : Ion Selective Electrode | |
| Measurement of surfactants | Anion Kation | | Surfactant electrode S-173 (Combination) | |
| Chelate titration by photometric method | EDTA–Ca ²⁺ , Mg ²⁺ EDTA–Zn ²⁺ EDTA–Ni ²⁺ | PTA-510 | Photometric sensor P-114 (Standard accessory of PTA-510) | |
| Bromine number titration | KBrO ₃ –Olefin group | POT-510 | Twin platinum electrode Example : M-511, : M-512 | |
| Diazotization titration | NaNO ₂ –Aromatic primary amine | | | |
| Conductometric titration | AgNO ₃ –I ⁻ AgNO ₃ –Br ⁻ AgNO ₃ –Cl ⁻ NaOH–HCl | CMT-510 | Conductometric sensor K-321 (Standard accessory of CMT-510) | |

1. Glass electrode · Combined glass electrode

| | Glass electrode | Combined glass electrode | Combined glass electrode | Micro-combined glass electrode | Epoxy type combined glass electrode | Combined glass electrode |
|-----------------|-------------------------|--|--|--------------------------------|-------------------------------------|-----------------------------|
| Type | H-171 | C-171 | C-173 | C-675 | C-181 | C-472 |
| Application | For acid-base titration | For acid-base titration | For non-aqueous titration | For acid-base titration | For acid-base titration | For high-alkaline titration |
| Dimension | | | | | | |
| pH range | pH0-13 | pH0-13 | pH0-13 | pH0-12 | pH0-12 | pH0-14 |
| Temperature | 0°C~80°C | 0°C~80°C | 0°C~80°C | 0°C~80°C | 0°C~50°C | 5°C~80°C |
| Inner electrode | Ag-AgCl | Ag-AgCl | Ag-AgCl | Ag-AgCl | Ag-AgCl | Ag-AgCl |
| Liquid junction | — | Ceramic | Double junction | Sleeve | Ceramic | Sleeve |
| Inner filling | — | 3.3M KCl | Inner cell : 3.3M KCl *1 Outer cell : 3.3M KCl *2 | 3.3M KCl | 3.3M KCl *1 | 3.3M KCl |
| Cable | Detachable | Detachable | Detachable | Detachable | Detachable | Detachable |
| | H-174 is 180 mm length | C-175 is 180. C-192 comes with side-arm | C-176 is 180 mm length *3 | C-678 is 220 mm length | | |

2. Combined metal electrode

| | Combined platinum electrode | Combined silver electrode | Micro-combined platinum electrode | Micro-combined platinum electrode | Micro-combined silver electrode |
|-----------------|-----------------------------|--|-----------------------------------|---|--|
| Type | C-272 | C-373 | C-775 | C-578 | C-875 |
| Application | For redox titration | For precipitation titration | For redox titration | For COD measurement | For precipitation titration |
| Dimension | | | | | |
| Temperature | 0°C~80°C | 0°C~70°C | 0°C~80°C | 0°C~80°C | 0°C~70°C |
| Defection parts | Platinum | Silver | Platinum | Platinum | Silver |
| Inner electrode | Ag-AgCl | Ag-AgCl | Ag-AgCl | HgSO ₄ | Ag-AgCl |
| Liquid junction | Sleeve | Double junction | Sleeve | Sleeve | Sleeve |
| Inner filling | 3.3M KCl | Inner cell : 3.3M KCl *1 Outer cell : 1M KNO ₃ | 3.3M KCl | K ₂ SO ₄ saturated solution | 1M KNO ₃ |
| Cable | Detachable | Detachable | Detachable | Detachable | Detachable |
| | | | C-778 is 220 mm length | C-598 comes with side-arm | C-878 is 220. C-898 comes with side-arm |

*1 : The inner filling is sealed type, no need to re-fill or renewed.

*2 : The inner filling of outer cell of double junction reference electrode must be selected appropriate to the application.

*3 : The electrode C-173, C-176, R-173 and R-176 can be used both in acid-base and precipitation titration if the outer cell is filled with 1M KNO₃.

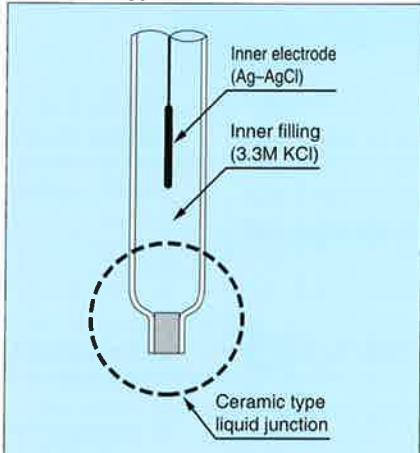
3. Reference electrode

| | Reference electrode R-171 | Reference electrode R-172 | Reference electrode R-173 | HgSO ₄ Reference electrode R-272 |
|-----------------|-----------------------------------|---|--|---|
| Type | R-171 | R-172 | R-173 | R-272 |
| Application | For acid-base and redox titration | For acid-base and non-aqueous titration | For non-aqueous titration | For precipitation titration |
| Dimension | | | | |
| Temperature | 0°C~80°C | 0°C~80°C | 0°C~80°C | 0°C~60°C |
| Inner electrode | Ag-AgCl | Ag-AgCl | Ag-AgCl | HgSO ₄ |
| Liquid junction | Ceramic | Sleeve | Double junction | Sleeve |
| Inner filling | 3.3M KCl | 3.3M KCl | Inner cell : 3.3M KCl*1 Outer cell : 3.3M KCl*2 | K ₂ SO ₄ saturated solution |
| Cable | Detachable | Detachable | Detachable | Detachable |
| | R-174 is 180 mm length | R-175 is 180 mm length | R-176 is 180 mm length*3 | |

Features and Applications of Reference electrode

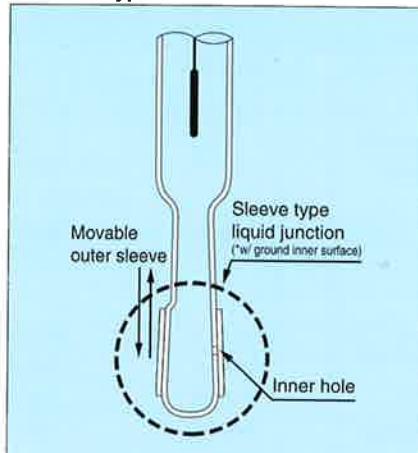
Reference electrodes can be classified according to liquid junction type (where inner filling and measured solution make contact) as follows:

1. Ceramic type



Since the inner filling flows out very little, this type of electrode is generally adequate for acid-base or redox titration of aqueous solution. In non-aqueous titration, potential may turn out to be unstable. Therefore, it is necessary to check on potential stability.

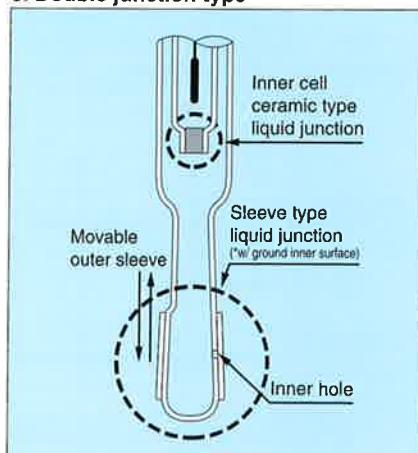
2. Sleeve type



Since the liquid junction is easy to clean with minimal liquid potential in liquid junction, this type of electrodes can be applied to a wide range of titration. However, potential may be unstable when sliding area in junction turns out sticky or loosened. Therefore, it is necessary to check and clean from time to time.

Also, the inner filling flows out relatively fast, and it is important to refill inner filling.

3. Double junction type



The inner filling (3.33M-KCl) tends to be less contaminated, however, for outer cell use liquid other than KCl that would not react with titration solution. For example, in silver nitrate titration for chlorine ion, use 1M-potassium nitrate instead of KCl for outer cell.

For non-aqueous titration, use such inner filling as Lithium chloride for the outer cell with higher solubility to titrants.

4.Metal electrode

| | Platinum electrode | Silver electrode | Silver electrode |
|-----------------|------------------------|-----------------------------------|-----------------------------|
| Type | M-271 | M-214 | M-371 |
| Application | For redox titration | For precipitation micro-titration | For precipitation titration |
| Dimension | | | |
| Temperature | 0°C~80°C | -5°C~100°C | 0°C~80°C |
| Detection metal | Platinum | Silver | Silver |
| Cable | Detachable | 70 cm length | Detachable |
| | M-274 is 180 mm length | | |

| | Twin platinum electrode | Twin platinum electrode |
|-----------------|----------------------------|----------------------------|
| Type | M-511 | M-512 |
| Application | For polarization titration | For polarization titration |
| Dimension | | |
| Temperature | -5°C~80°C | -5°C~80°C |
| Detection metal | Platinum | Platinum (plate) |
| Cable | 70 cm length | 70 cm length |
| | M-513 is 180 mm length | |

6.Ion selective electrode

| | Calcium ion electrode | Chloride ion electrode |
|-----------------------|----------------------------|----------------------------|
| Type | I-171 | I-271 |
| Dimension | | |
| pH range | pH 3.5~11 | pH 2~12 |
| Measuring range (mol) | 0.1~5 × 10 ⁻⁶ M | 1.0~5 × 10 ⁻⁵ M |
| Temperature | 0~50°C | 0~80°C |
| Cable | Detachable | Detachable |

| | Copper ion electrode | Lead ion electrode |
|-----------------------|----------------------------|----------------------------|
| Type | I-371 | I-471 |
| Dimension | | |
| pH range | pH 2~12 | pH 3~8 |
| Measuring range (mol) | 0.1~1 × 10 ⁻⁸ M | 0.1~1 × 10 ⁻⁶ M |
| Temperature | 0~80°C | 0~80°C |
| Cable | Detachable | Detachable |

| | Fluoride ion electrode | Iodide ion electrode |
|-----------------------|----------------------------|----------------------------|
| Type | I-571 | I-671 |
| Dimension | | |
| pH range | pH 5~8 | pH 0~14 |
| Measuring range (mol) | 1.0~7 × 10 ⁻⁶ M | 0.1~5 × 10 ⁻⁸ M |
| Temperature | 0°C~80°C | 0°C~80°C |
| Cable | Detachable | Detachable |

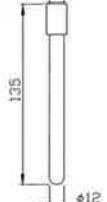
Reference electrode:

- R-171(Inner filling : 3.3M KCl)= For I-171 or I-571
- R-173(Inner filling : 1M KNO₃)= For I-271, I-371, I-471,I-671 or I-871
- R-173(Inner filling : Saturated (NH₄)₂SO₄)= For I-771

5.Temterature compensation electrode

| | Temperature compensation electrode | Temperature compensation electrode |
|-----------------|------------------------------------|------------------------------------|
| Type | T-111 | T-111L |
| Application | For pH Temp. Comp. | For pH Temp. Comp. |
| Dimension | | |
| Temperature | -5°C~100°C | -5°C~100°C |
| Detection metal | Thermistor | Thermistor |
| Cable | 70 cm length | 200 cm length |
| | T-112 is 180 mm length | |

7.Surfactant electrode

| Surfactant electrode | |
|-----------------------|---|
| Type | S-173 |
| Dimension |  |
| pH range | 2-12 |
| Measuring range (mol) | 1×10^{-2} ~ 1×10^{-5} |
| Temperature | 0~50°C |
| Cable | Detachable |

Accessories:
 0.05M Benzethonium chloride 30 mL,
 0.01M Sodium dodecyl sulfate 30 mL,
 1% Triton-X 30 mL,
 3.33M KCl 30 mL

8. Connecting cable for detachable type

| Part No. | #429-0012 | #429-0013 | #429-0014 | #429-0015 | #429-0016 | #429-0017 |
|-----------------------|--|--|--|---|--|--|
| Type of connector | BNC | US standard | Pin type | BNC | US standard | Pin type |
| Appearance |  |  |  |  |  |  |
| Connectable titrators | AT-510, AT-500, AT-420 | AT-410, AT-400, AT-310, AT-210 | All KEM's titrators | AT-510, AT-500, AT-420 | AT-410, AT-400, AT-310, AT-210 | All KEM's titrators |
| Cable length | 90 cm | 90 cm | 90 cm | 210 cm | 210 cm | 210 cm |

9. Maintenance filling, etc.**9-1.Inner filling**

| Name | 3.3M KCl | Saturated K ₂ SO ₄ | 1M KNO ₃ |
|--------------|---|---|---|
| Part No. | #811-5001 | #811-5012 | #811-0026 |
| Applications | For inner filling of reference or combination electrode where silver chloride is used for the inner cell. | For inner filling of reference or combination electrode where mercury sulfate is used for the inner cell. | For inner filling of combination silver electrodes. |
| Volume | 250 mL | 250 mL | 250 mL |

Note: Use inner filling for outer cell of a double junction reference electrode appropriate for the application.

9-2.Another parts

| Name | Polishing paper | Dispersant for argentometric titration |
|--------------|---|---|
| Part No. | #599-0006 | #810-0023 |
| Applications | Used for polishing detecting unit of platinum electrode, silver electrode and the like. | Used for preventing deposits from being built up on the electrode in argentometric titration. |
| number | 24 pieces | 25 g |

Detachable type electrode

| Part No. | Name | Liquid junction | Length of electrode (mm) | Diameter of electrode (mm) | Usable cable | | | Electrode of old type |
|-----------|--|-----------------|--------------------------|----------------------------|------------------------|------------------------|------------------------|-----------------------|
| | | | | | #429-0012 #429-0015 | #429-0013 #429-0016 | #429-0014 #429-0017 | |
| #100-H171 | Glass El. | — | 135 | 12 | ○ | ○ | × | H-112/H-152 |
| #100-H174 | Glass El. | — | 180 | 12 | ○ | ○ | × | H-113/H-153 |
| #100-R171 | Reference El. | Ceramic | 135 | 12 | × | × | ○ | R-116 |
| #100-R172 | Reference El. | Sleeve | 135 | 12 | × | × | ○ | R-112 |
| #100-R173 | Reference El. | Double junction | 135 | 12 | × | × | ○ | R-114 |
| #100-R174 | Reference El. | Ceramic | 180 | 12 | × | × | ○ | R-117 |
| #100-R175 | Reference El. | Sleeve | 180 | 12 | × | × | ○ | R-120 |
| #100-R176 | Reference El. | Double junction | 180 | 12 | × | × | ○ | R-119 |
| #100-R272 | HgSO ₄ reference El. | Sleeve | 135 | 12 | × | × | ○ | R-212 |
| #100-C171 | Combined glass El. | Ceramic | 135 | 12 | ○ | ○ | × | C-159 |
| #100-C192 | Combined glass El. (with side arm) | Sleeve | 135 | 12 | ○ | ○ | × | C-159 |
| #100-C472 | Combined glass El. (For high alkaline) | Sleeve | 135 | 12 | ○ | ○ | × | non |
| #100-C173 | Combined glass El. | Double junction | 135 | 12 | ○ | ○ | × | non |
| #100-C175 | Combined glass El. | Sleeve | 180 | 12 | ○ | ○ | × | C-117/C-157 |
| #100-C176 | Combined glass El. | Double junction | 180 | 12 | ○ | ○ | × | non |
| #100-C181 | Epoxy resin type Combined glass El. | Ceramic | 135 | 12 | ○ | ○ | × | non |
| #100-C675 | Micro combined glass El. | Sleeve | 180 | 6 | ○ | ○ | × | C-114/C-154 |
| #100-C678 | Micro combined glass El. | Sleeve | 220 | 6 | ○ | ○ | × | C-112/C-152 |
| #100-C272 | Combined platinum El. | Sleeve | 135 | 12 | ○ | ○ | ○ | non |
| #100-C775 | Micro combined platinum El. | Sleeve | 180 | 6 | ○ | ○ | ○ | C-214/C-254 |
| #100-C778 | Micro combined platinum El. | Sleeve | 220 | 6 | ○ | ○ | ○ | C-213/C-253 |
| #100-C578 | Micro combined platinum El. (For COD) | Sleeve | 220 | 6 | ○ | ○ | ○ | C-501/C-511 |
| #100-C598 | Micro combined platinum El. (For COD, with side arm) | Sleeve | 220 | 6 | ○ | ○ | ○ | C-501/C-511 |
| #100-C373 | Combined silver El. | Double junction | 135 | 12 | ○ | ○ | ○ | non |
| #100-C875 | Micro-combined silver El. | Sleeve | 180 | 6 | ○ | ○ | ○ | non |
| #100-C878 | Micro-combined silver El. | Sleeve | 220 | 6 | ○ | ○ | ○ | non |
| #100-C898 | Micro-combined silver El. (with side arm) | Sleeve | 220 | 6 | ○ | ○ | ○ | non |
| #100-M271 | Platinum El. | — | 135 | 12 | ○ | ○ | ○ | M-111 |
| #100-M274 | Platinum El. | — | 180 | 12 | ○ | ○ | ○ | M-113 |
| #100-M371 | Silver El. | — | 135 | 12 | ○ | ○ | ○ | M-211/M-214 |
| #100-I171 | Calcium ion selective El. | — | 135 | 12 | ○ | ○ | × | non |
| #100-I271 | Chloride ion selective El. | — | 135 | 12 | ○ | ○ | × | non |
| #100-I371 | Copper ion selective El. | — | 135 | 12 | ○ | ○ | × | non |
| #100-I471 | Lead ion selective El. | — | 135 | 12 | ○ | ○ | × | non |
| #100-I571 | Fluoride ion selective El. | — | 135 | 12 | ○ | ○ | × | non |
| #100-I671 | Iodide ion selective El. | — | 135 | 12 | ○ | ○ | × | non |

Note: El. is electrode.

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